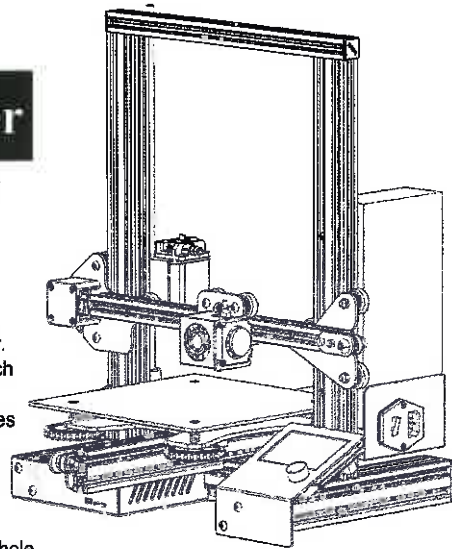# Ender

Ender-3 3D Printer

Instructions for assembly

- ◆ This guide is for the Ender-3 3D printer.
- ◆ Select the correct input voltage to match your local mains (220V or 110V).
- ◆ Because of software/hardware upgrades and model differences, new revisions may not be listed in this guide.
- ◆ Detailed instructions for use are available on the SD card.
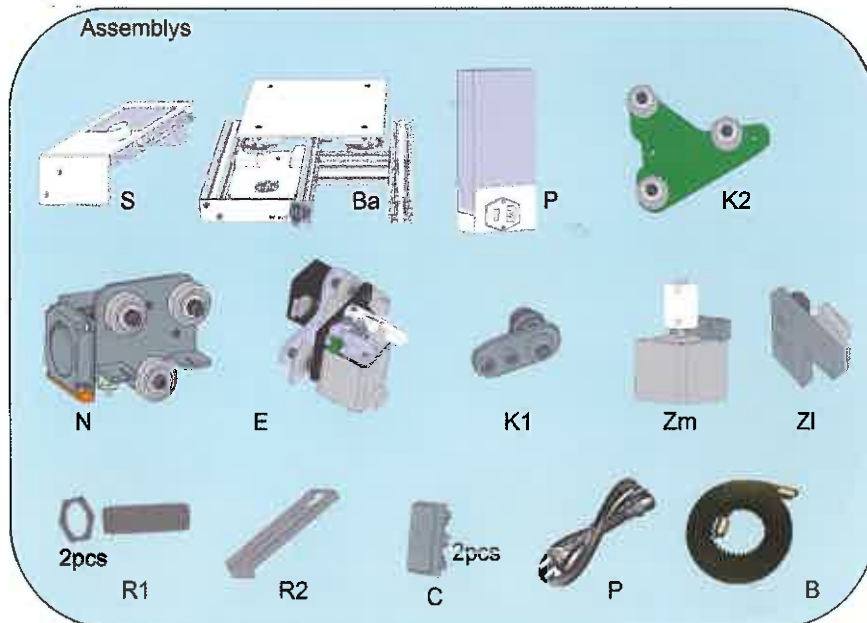- ◆ Please plug the Power cord into a three-hole power jack.

Facebook QR code

FC CE RoHS

List 1

Assemblys

| S | Ba | P | K2 |
| N | E | K1 | Zm | Zl |

| 2pcs R1 | R2 | 2pcs C | P | B |

List 2

Sections

| R | L | T8 | B1 | B2 |

Fasteners

M5X8	4pcs	M5 T-nut	2pcs
M4X20	2pcs	M5X25	4pcs
M4X16	4pcs	M4X10	2pcs
M5X45	4pcs		

Tools

Tie 5pcs

Step 1

L   R

Longer

M5X45   4pcs

L   R

Shorter   Shorter

Ba

Front

Step 2

M5X8   2pcs

S

M4X20   2pcs

P

*Select the correct input voltage to match your local mains (220V or 110V).

Front

Step 3

Zl

=32mm

Front

Step 4

1

2

2pcs

M4X18

T8   Zm

Back

Step 5

B1

2pcs

M4X16

E

Back

Step 6
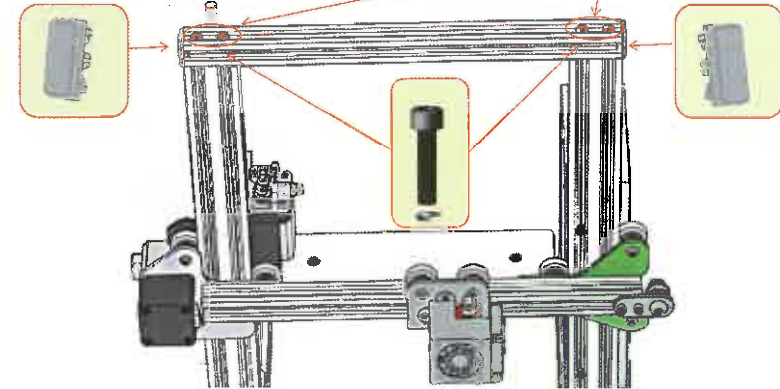
N   K2   2pcs

M4X16

Back

Step 7

Be

Back

Step 8

K1

Tighten

Front
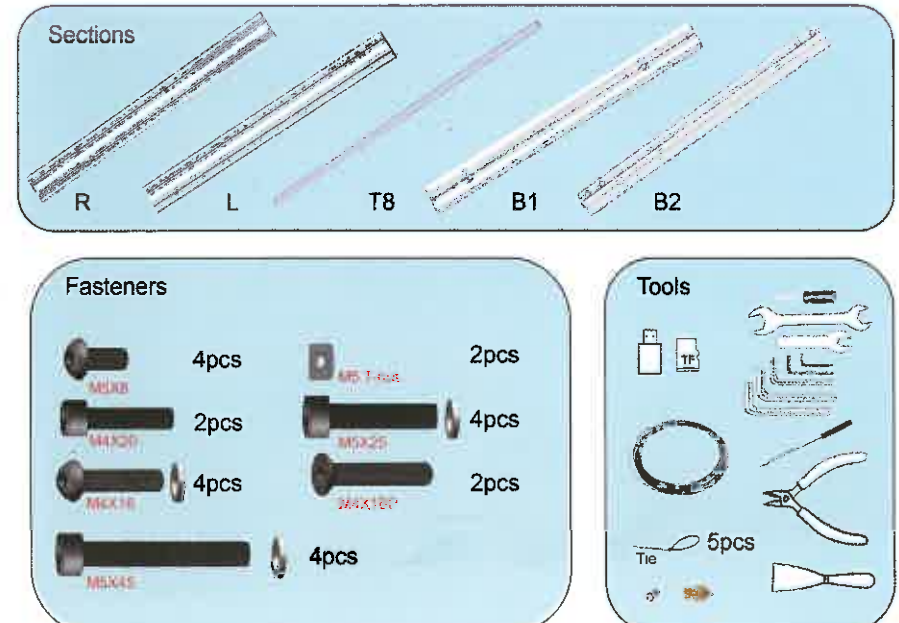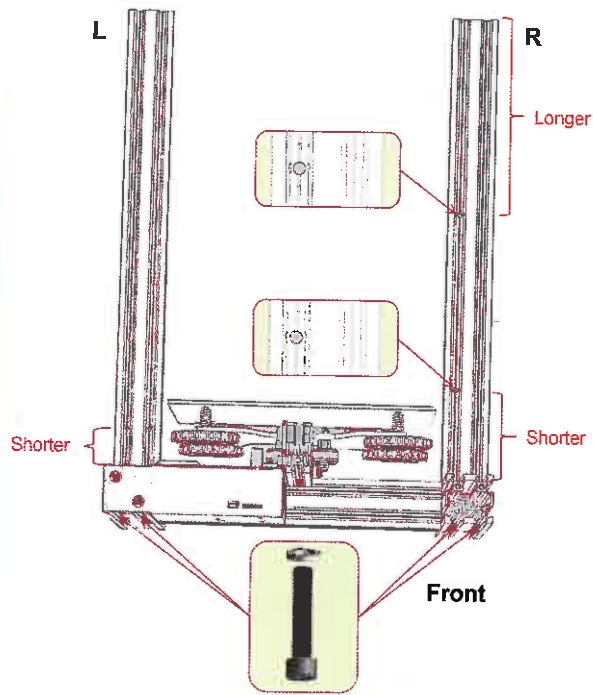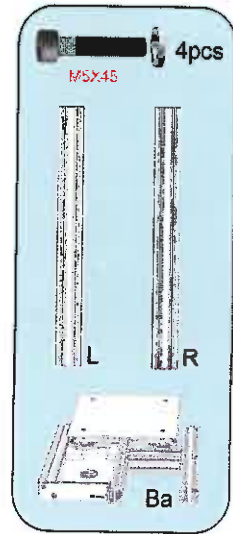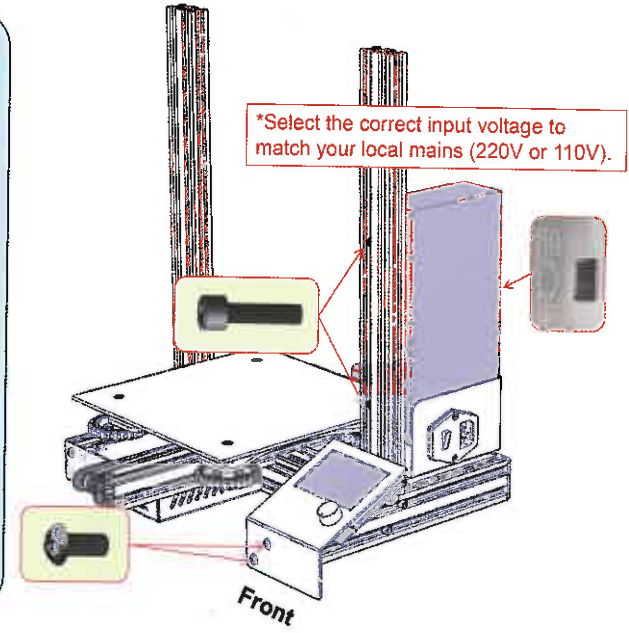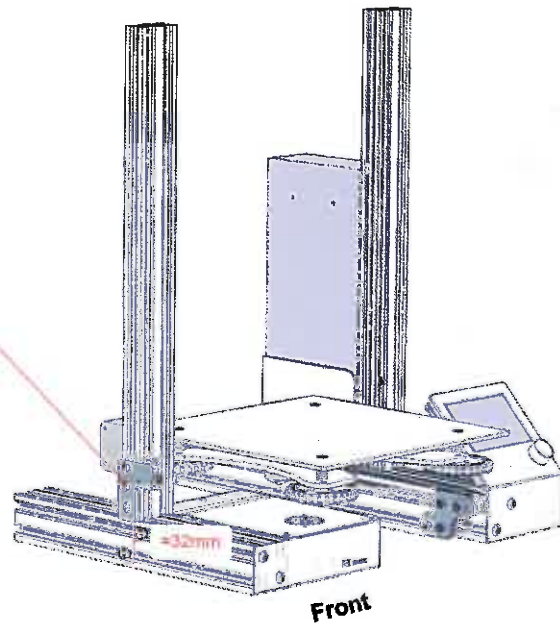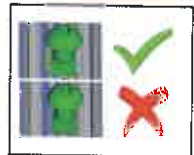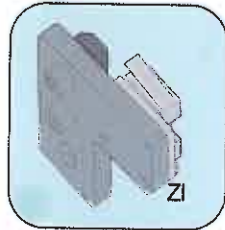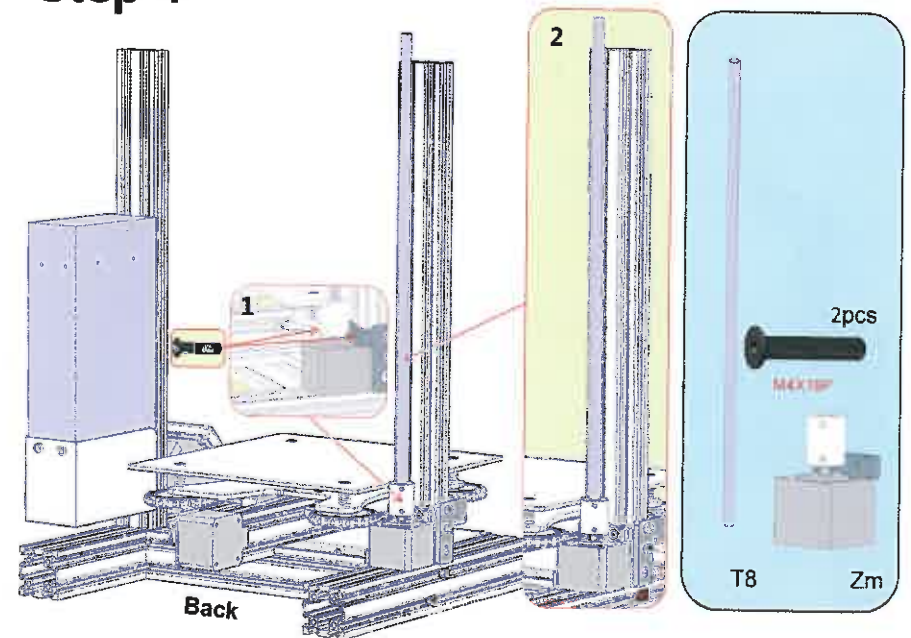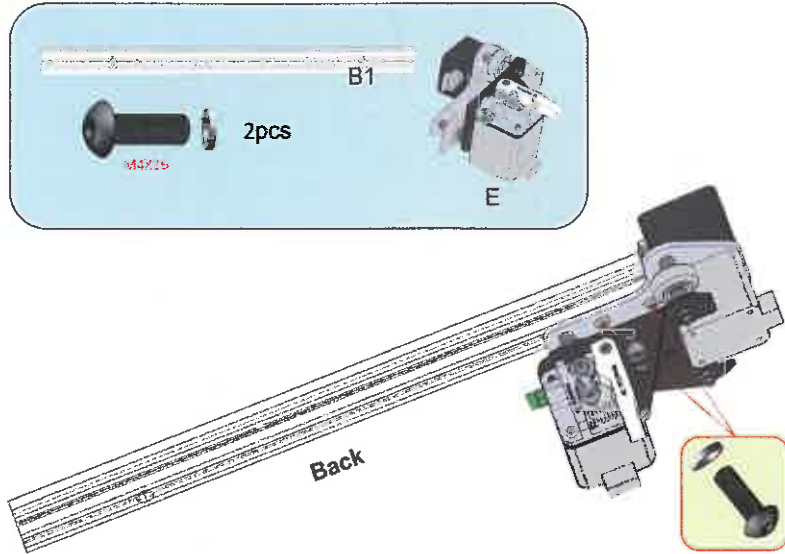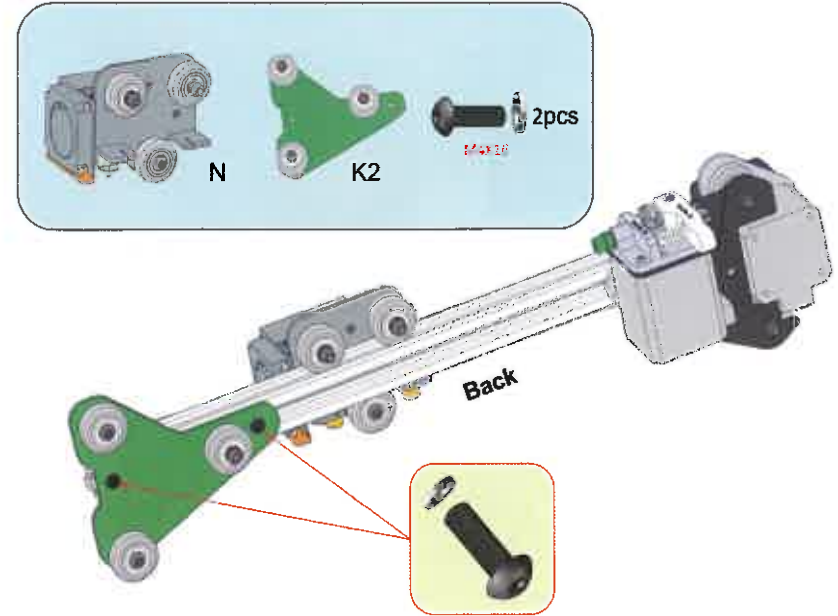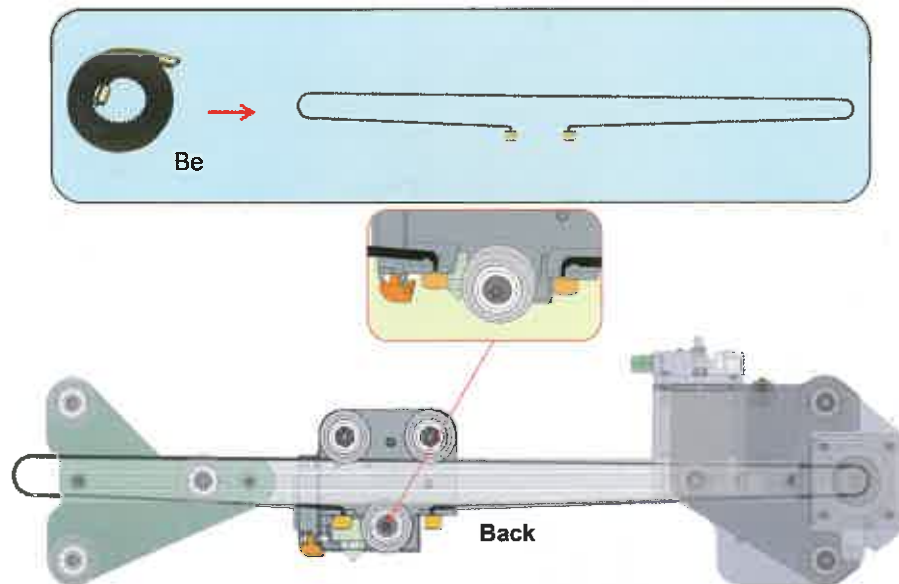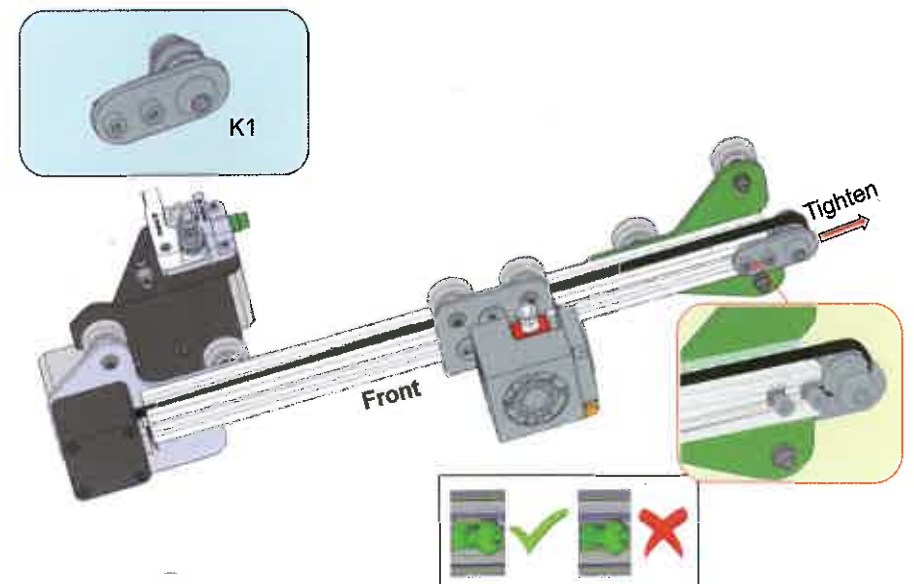
Step 9
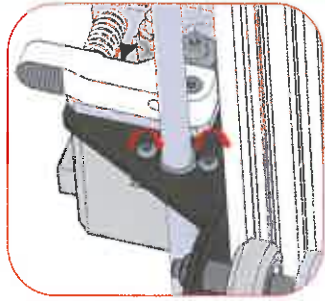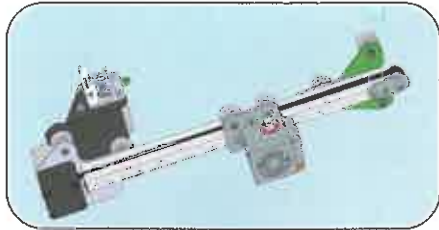
*Don't tighten it too tight

Step 10

M5X25   4pcs   2pcs
C

Step 11

R1
2pcs
R2
M5X6   2pcs
M5 T-Nut   2pcs

1   2

Front

Step 12

E

X

Z

Exp3

X

Z

Left